

Work Order ID 134255  
Wednesday, July 08, 2015 2:38:05 PM

\*134255\*

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Item ID: D2182B055 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Clamp Cushion Black 5.5" Long  
Start Date: 7/8/2015 Start Qty: 50.00 \*50\* Cust Item ID:  
Required Date: 7/8/2015 Req'd Qty: 50.00 \*50\* Customer:  
Reference:

Approvals: Process Plan: MLJ Date: JUL 08 2015 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start \*NR1\*  
Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |    |
|----------|--------------|----|
| D2182    | Rev C        | JA |

100 0.00  
\*100\* Packaging  
Packaging Memo 0.00  
Packaging Cut as per dwg

JA S4 JUL 09 2015

110 0.00  
\*110\* QC6- Inspect dimensions to drawing  
QC Memo 0.00  
Quality Control

(S4) DAS 38 9-89 JUL 09 2015

120 0.00  
\*120\* Identify as per dwg & Stock Location: S410  
Packaging Memo 0.00  
Packaging

S4 JUL 13 2015 DAS 6 9-89

**Work Order ID 134255****\*134255\***

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Item ID: D2182B055 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Clamp Cushion Black 5.5" Long  
Start Date: 7/8/2015 Start Qty: 50.00 **\*50\*** Cust Item ID:  
Required Date: 7/8/2015 Req'd Qty: 50.00 **\*50\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

\_\_\_\_\_ **MLJ** \_\_\_\_\_ **JUL 14 2015**

**MLJ JUL 14 2015**

# Picklist Print

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Work Order ID: 134255

**\*134255\***

Parent Item: D2182B055

**\*D2182B055\***

Parent Item Name: Clamp Cushion Black 5.5" Long

Start Date: 7/8/2015

Required Date: 7/8/2015

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: A00.08.23 New Issue EC IPP Rev:B 10.11.02  
as per revC DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty  | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|---------------|---------------|----------------|--------|
| D2182B                          |                        | Manufactured  | No          |                     |                  | 100             | f                  | 418.6080       | 0.4583      | <del>23</del> |               |                |        |

**\*D2182B\***

**\*\***

Rubber Cushion - Black (\$Per Foot)

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST411           | 68.608         |                 |
| 108914          | 1.5            |                 |
| 115189          | 21.5           |                 |
| <u>28976</u>    | 45.608         |                 |
| st640           | 350            |                 |
| 130427          | 350            |                 |

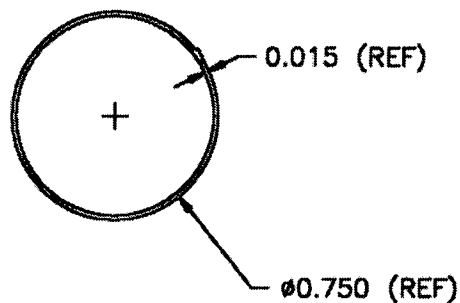
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
289.84  
\_\_\_\_\_  
\_\_\_\_\_

J.A

13/07/2015

RELEASED  
97/05/16 DS

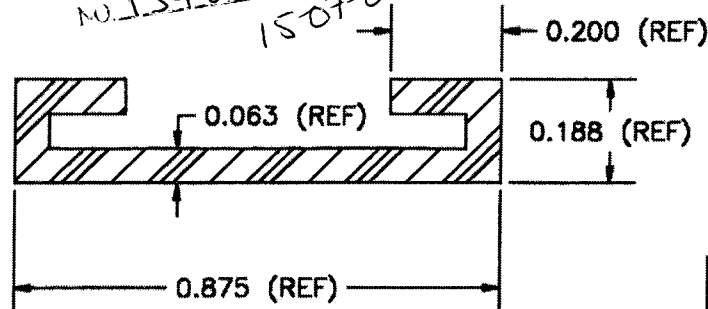
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 134255 MJS  
1507-08



D2182-050 HEAT SHRINK  
LENGTH

EG: 3.5 LONG: D2182-035  
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL  
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE  
B-BLACK  
D2182W050 RUBBER CUSHION  
LENGTH

EG: WHITE 3.5 LONG: D2182W035  
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73  
CONFORMS TO MIL-R-3065

DART



|                      |                         |                                                                     |                                 |
|----------------------|-------------------------|---------------------------------------------------------------------|---------------------------------|
| PREPARED<br>KE       |                         | DART AERO ACCESSORIES INC<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                                 |
| CHECKED<br>MJS       | APPROVED<br>BJS         | D2182                                                               | REV. C<br>SHEET 1 OF 1<br>SCALE |
| DATE<br>Jan. 6, 1995 | TITLE<br>RUBBER CUSHION |                                                                     |                                 |
| B                    | 97:04:07                | ADD MATERIAL SPECIFICATION                                          |                                 |
| C                    | 97:05:14                | ADD HEAT SHRINK                                                     |                                 |